Additive Manufacturing in Construction 2nd funding period: The Opportunity for Large Impact





Integrating Digital Design and Additive Manufacturing through BIM-Based Decision Support and Digital Twin Methods

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Project aims of 2nd funding period

Utilising tacit knowledge in the early design stage

Key collaborations in 2nd funding period



- Integrate the case-based reasoning (CBR) method
- Extend the Fabrication Information Modeling (FIM) framework to support multi-stage manufacturing
- Realization of FIM as Cyber Physical Systems (CPS) by enabling automated sensor data interpretation
- Implementation of the Learning-by-Printing (LbP) concept by integrating machine learning methods into the early design stage
- **C06** for automated quality control integration into FIM, CPS investigations, and integration of construction planning into the early design stage
- **A03** for full-scale validation of the CPS implementations and evaluation of transfer learning methods for Learning-by-Printing
- A04 verification of transfer learning methods for Learning-by-Printing

Methods

Utilising tacit knowledge for DDSS

• Pipeline of tacit knowledge acquisition and reuse



• CBR with focus of retrieve and reuse



REVISE

Work programme



Learning by printing for FIM

Filament

Extruder

• Fast design variant evaluation



Realization of FIM as CPS

Prediction

- Increasing level of automation
- Fully synchronized digital and physical counterparts

Cyber-Physical

Systems

Digital to

Physical

Neuronal Network training

 Automated training experiments based on FIM data



Extended FIM-based robot simulation

- Multi-component FIM
- Construction planning (with C06)



 w_R

Extruded filament (Road)





Digital

Automated sensor analysis

- Integrated quality control
- Direct data feedback to FIM model
- Integration of control loops

Outlook 3rd funding period

- Integration of reinforcement learning, trained chatbot and event-driven simulation tools
- Increased level of automation of the implemented methods and frameworks
- Extension of FIM to enable process simulations across different temporal and spatial scales





